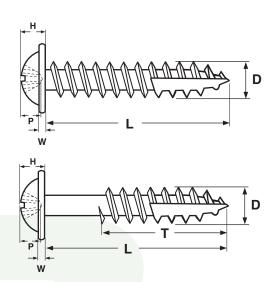
## **WOOD SCREWS**

## TYPE-17 DEEP THREAD

## Large Round Washer Head w/ Phillips Recess





| LARGE ROUND WASHER PHILLIPS RECESS DEEP THREAD WOOD SCREW W/ TYPE-17 POINT |                    |                   |                  |                      |       |              |            |                |       |                 |            |                |  |
|--|--------------------|-------------------|------------------|----------------------|-------|--------------|------------|----------------|-------|-----------------|------------|----------------|--|
|  | Α                  |                   | В                | Н                    |       | Р            |            | D              |       | Т               |            | Recess<br>Size |  |
| Nominal<br>Diameter  | Washer<br>Diameter |                   | Head<br>Diameter | Total Head<br>Height |       | Recess Depth |            | Major Diameter |       | Threaded Length |            |                |  |
|  | Max                | Min               | Ref              | Max                  | Min   | Max          | Min        | Max            | Min   | L≤1"            | L > 1"     |                |  |
| 8  | 0.500              | 0.472             | 0.300            | 0.130                | 0.118 | 0.093        | 0.066      | 0.168          | 0.161 | Full thread     | 2/3 thread | #2             |  |
|  |                    |                   |                  |                      |       |              |            |                |       |                 |            |                |  |
| Tolerance on   |                    | Up to 5/8"        |                  |                      |       |              |            | +0 / -0.03     |       |                 |            |                |  |
|  |                    | Over 5/8 to 1.5"  |                  |                      |       |              |            | +0 / -0.05     |       |                 |            |                |  |
| Lengt  | th                 | Over 1.5 to 2.75" |                  |                      |       |              | +0 / -0.06 |                |       |                 |            |                |  |
|  |                    | Over 2.75 to 5"   |                  |                      |       |              |            | +0 / -0.09     |       |                 |            |                |  |

| Description               | An externally threaded fastener with a dome-shaped head and an integrally formed washer; a recess that can accomodate a Phillips screwdriver; and a single lead thread. The head is approximately 33% larger than that of a typical round washer screw of the same nominal diameter. The shank has a reduced diameter and a chip cavity cut out where the final several threads, ending at the tip. |  |  |  |  |  |  |
|---------------------------|---|--|--|--|--|--|--|
| Applications / Advantages | The deeper thread design offers greater resistance to pull-out forces. The chip cavity (or auger point) enables the fastener to drive—especially in denser woods—without pre-drilling a pilot hole. The extra large head (a) allows for precise adjustment when aligning multiple drawer fronts to one another, and (b) offers a greater bearing surface than a countersunk design.                 |  |  |  |  |  |  |
| Material                  | C1022 case-hardened steel   |  |  |  |  |  |  |
| Surface Hardness          | Rockwell C 45 minimum   |  |  |  |  |  |  |
| Case Depth                | 0.004" - 0.009"   |  |  |  |  |  |  |
| Torque                    | 35 kg/cm minimum  |  |  |  |  |  |  |
| Plating                   | See Appendix-A for plating information  |  |  |  |  |  |  |