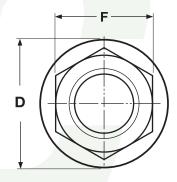
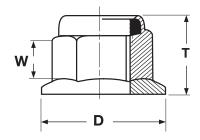
## **METRIC FASTENERS**

## NUTS

## DIN 6926 Nylon Insert Flange Style





| METRIC - DIN 6926 Nylon Insert Flange Stop Nuts DIN 6926 |              |                    |       |                 |                 |       |                  |  |
|--|--------------|--------------------|-------|-----------------|-----------------|-------|------------------|--|
|  |              | F                  |       | D               | 7               | Г     | W                |  |
| Nominal Size   | Thread Pitch | Width Across Flats |       | Flange Diameter | Total Thickness |       | Wrenching Height |  |
|  |              | Max                | Min   | Max             | Max             | Min   | Min              |  |
| M5   | 0.8          | 8                  | 7.78  | 11.8            | 7.1             | 6.74  | 2.2              |  |
| M6   | 1            | 10                 | 9.78  | 14.2            | 9.1             | 8.74  | 3.1              |  |
| M8   | 1.25         | 13                 | 12.73 | 17.9            | 11.1            | 10.67 | 4.5              |  |
| M10  | 1.5          | 15                 | 14.73 | 21.8            | 13.5            | 13.07 | 5.5              |  |
| M12  | 1.75         | 18                 | 17.73 | 26              | 16.1            | 15.67 | 6.7              |  |
| M16  | 2            | 24                 | 23.67 | 34.5            | 20.3            | 19.46 | 9                |  |
| M20  | 2.5          | 30                 | 29.16 | 42.8            | 24.8            | 23.96 | 11.1             |  |

| Description                 | Hex nut with a nylon-filled collar at its back end and an enlarged circular base flaring out from the front end of the nut.  When an externaly threaded fastener reaches the collar, the threads and nylon form a tight, frictional fit as the nylon applies downward pressure that forces contact between the internal and external threads. |   |  |  |  |  |
|-----------------------------|---|---|--|--|--|--|
| Applications/<br>Advantages | The nut may be reused up to 50 times, does not damage the threads of the fastener it is used with, withstands extreme vibrations without loosening. The flange design allows the nut to span larger holes than a standard nylon insert stop nut while providing a more uniform bearing-stress to clamp-force ratio.                           |   |  |  |  |  |
| Material                    | Class 8 metric nylon insert lock nuts shall be made of a steel which conforms to the following chemical composition  Carbon: 0.58% maximum; Manganese: 0.25% minimum; Phosphorus: 0.060% maximum; Sulfur: 0.150% maximum. Insert is made of polyamid.   | A2 Stainless Steel  |  |  |  |  |
| Hardness                    | HV 195 Minimum  | -   |  |  |  |  |
| Plating                     | See Appendix-A for plating information  | Stainless DIN 6926 nuts are typically provided without additional coating |  |  |  |  |